**Section 211.3120 In-Line Repair**

"In-line repair" means, for purposes of 35 Ill. Adm. Code 218 and 219, the operation performed and coatings applied to correct damage or imperfections in the topcoat on parts that are not yet on a completely assembled vehicle. The curing of the coatings applied in these operations is accomplished at essentially the same temperature as that used for curing the previously applied topcoat. "In-line repair" is also referred to as high bake repair or high bake reprocess. In-line repair is considered part of the topcoat operation.

(Source: Added at 34 Ill. Reg. 14119, effective September 14, 2010)